



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-115
Job Sheet 195690-A



Part No: D350-567-115

Job Qty: 1 pcs

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/24/19

Job Tracking No:

Due Date: 6/7/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/7/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

120 QC 4	1 pcs	6/7/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	SMB 19/7/19
				QC 4 - 69	
				QC 4 - 9	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/7/19	0.00 0.00	QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	SMB 19/7/19
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/7/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 JUL 04 2019
140 QC 21 - FG	1 pcs	6/7/19	0.00 0.00	QC 21 - FG - 21	9-59 JUL 04 2019
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21 9-59

Part Op 120 - QC4- 100% Inspect kits for completeness
 Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
 135 - Document Control - Photocopy bluefile and create labels per PPP D350-567-115 CHG005
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN526C632R12	Screw	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5190031
D2463-0530	1/2" Seal-53"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154617
D3293-1	Doubler For Interior Window For -111	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149140
D3296-041	Replacement Interior Door For -111	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148445
D5420-1	Doubler Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147503
MS20426AD3-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	F4533
MS20470AD4-5	Rivet, Universal Head	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5134218
MS20470AD4-6	Rivet, Universal Head	115 Ea (115 ea)	110-Packaging 1 - Pick Kit	5166917
MS20470AD4-7	Rivet, Universal Head	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5126625
MS21042L06	Nut	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5181016
MS21062L3	Nut Plate	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158316
NAS1149DN632J	Washer	9 pcs (9 ea)	110-Packaging 1 - Pick Kit	5143518
D3294-1	Bracket For Interior Window For -115	1 pcs (1 ea)	120-QC 4	5194781
D3295-041	Replacement Interior Window For -111	1 pcs (1 ea)	120-QC 4	5193892
DT8439	Template	1 (1 ea)	120-QC 4	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	4	440	0
	AN526C632R12	9	237	0
	D2463-0530	1	8	0
	D3293-1	1	3	0
	D3296-041	1	4	0
	D5420-1	1	13	0
	MS20426AD3-5	8	615	0
	MS20470AD4-5	2	1,283	0
	MS20470AD4-6	115	4,038	0
	MS20470AD4-7	15	2,304	0
	MS21042L06	9	171	0
	MS21062L3	4	60	0
	NAS1149DN632J	9	360	0
	D3294-1	1	2	0
120-QC 4	D3295-041	1	2	0
	DT8439	1	0	0

Part Specifications

Specifications could not be found.



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5193070

D350-567-115
Job Sheet 195690



Part No: D350-567-115

Job Qty: 3 pcs

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Order 16558

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified
by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs	6/7/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	3 pcs	6/7/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	3 pcs	6/7/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	3 pcs	6/7/19	0.00	0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	3 pcs	6/7/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

Part Op 120 - QC4- 100% Inspect kits for completeness

Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032

135 - Document Control - Photocopy bluefile and create labels per PPP D350-567-115 CHG005

140 - QC21- Final Inspection - Work Order Release

010515

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	12 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN526C632R12	Screw	27 Ea (9 ea)	110-Packaging 1 - Pick Kit	5190031
D2463-0530	1/2" Seal-53"	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131503x1515461 7x2
D3293-1	Doubler For Interior Window For -111	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149140
D3294-1	Bracket For Interior Window For -115	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158323x2
D3295-041	Replacement Interior Window For -111	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149483x2
D3296-041	Replacement Interior Door For -111	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148445
D5420-1	Doubler Plate	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147503
DT8439	Template	3 (1 ea)	110-Packaging 1 - Pick Kit	
MS20426AD3-5	Rivet	24 Ea (8 ea)	110-Packaging 1 - Pick Kit	F4533
MS20470AD4-5	Rivet, Universal Head	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5134218
MS20470AD4-6	Rivet, Universal Head	345 Ea (115 ea)	110-Packaging 1 - Pick Kit	5166917
MS20470AD4-7	Rivet, Universal Head	45 Ea (15 ea)	110-Packaging 1 - Pick Kit	5126625
MS21042L06	Nut	27 Ea (9 ea)	110-Packaging 1 - Pick Kit	5181016
MS21062L3	Nut Plate	12 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158318
NAS1149DN632J	Washer	27 pcs (9 ea)	110-Packaging 1 - Pick Kit	5143519

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	12	578	0
	AN526C632R12	27	64	0
	D2463-0530	3	5	0
	D3293-1	3	6	0
	D3294-1	3	2	0
	D3295-041	3	2	0
	D3296-041	3	7	0
	D5420-1	3	16	0
	DT8439	3	0	0
	MS20426AD3-5	24	737	0
	MS20470AD4-5	6	1,397	0
	MS20470AD4-6	345	4,391	0
	MS20470AD4-7	45	2,349	0
	MS21042L06	27	211	0
	MS21062L3	12	72	0
	NAS1149DN632J	27	393	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Airdeen Street
Hawkebury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartero.com
www.dartaerospace.com

Container No: S193073

Part: D350-567-115

Job No: 195690-A

Serial No/Batch: S193070

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue Para F A-18 STC SH939NE